

ITEM	QTY -041	P/N	DESCRIPTION
	X	D5445-041	CROSS BEAM ASSEMBLY
1	2	D5445-043	END CAP ASSEMBLY
2	1	D5445-1	CROSS BEAM
3	12	CR2672-3-(03)	RIVET CHERRY, CSK
4	5	MS21059-4	NUT PLATE
5	1	MS21061L4	NUT PLATE
6	4	MS24694-S4	SCREW, CSK 100°
7	A/R	SIKAFLEX-241/-291	SEALANT

DETAIL A

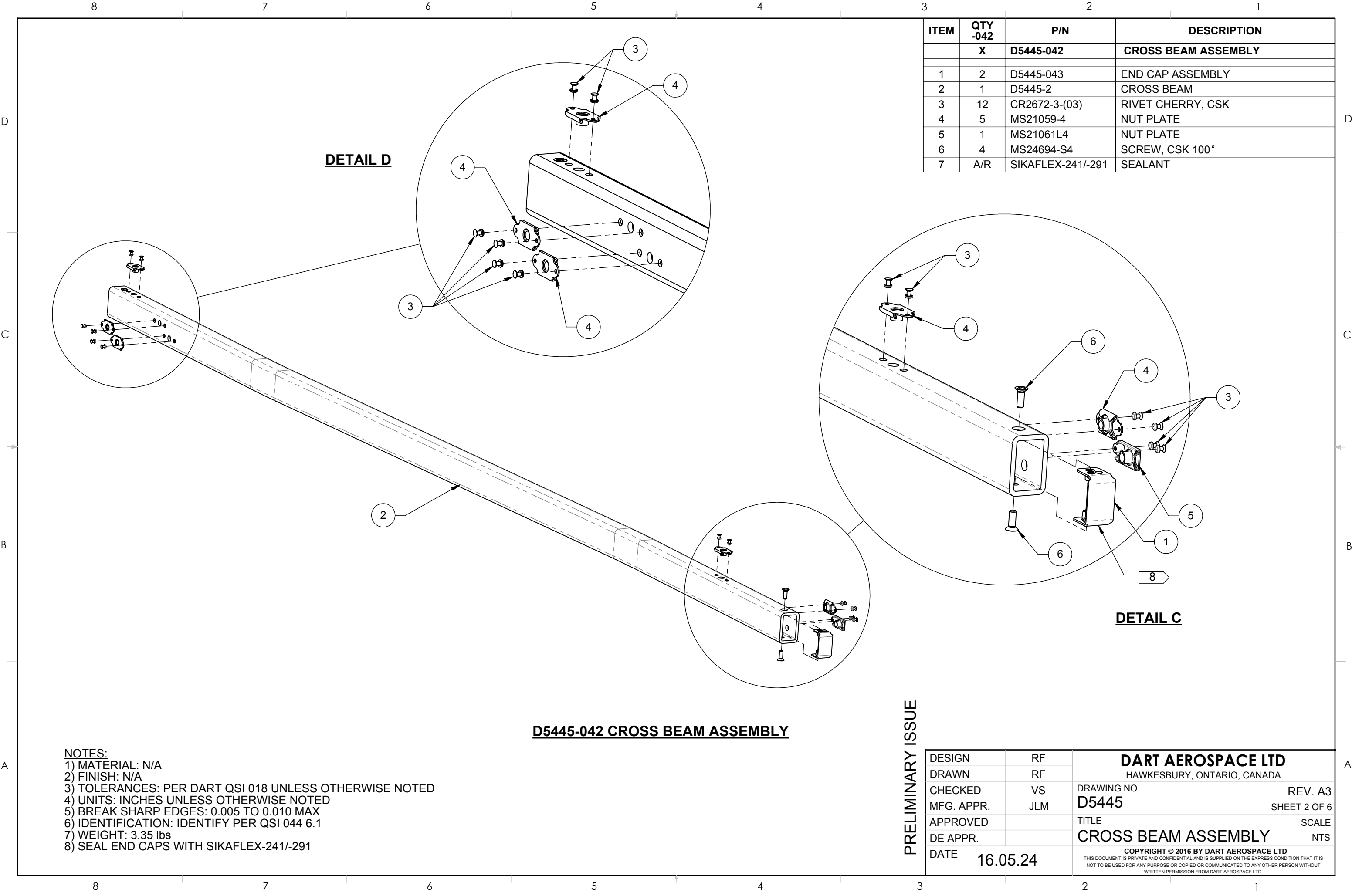
DETAIL B

D5445-041 CROSS BEAM ASSEMBLY

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 3.35 lbs
8) SEAL END CAPS WITH SIKAFLEX-241/-291

PRELIMINARY ISSUE

A	NEW ISSUE	RF	16.05.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A3
MFG. APPR.	JLM	D5445	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.		CROSS BEAM ASSEMBLY	NTS
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ITEM	QTY -042	P/N	DESCRIPTION
	X	D5445-042	CROSS BEAM ASSEMBLY
1	2	D5445-043	END CAP ASSEMBLY
2	1	D5445-2	CROSS BEAM
3	12	CR2672-3-(03)	RIVET CHERRY, CSK
4	5	MS21059-4	NUT PLATE
5	1	MS21061L4	NUT PLATE
6	4	MS24694-S4	SCREW, CSK 100°
7	A/R	SIKAFLEX-241/-291	SEALANT

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 3.35 lbs
 - 8) SEAL END CAPS WITH SIKAFLEX-241/-291

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A3
MFG. APPR.	JLM	D5445	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		CROSS BEAM ASSEMBLY	NTS
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